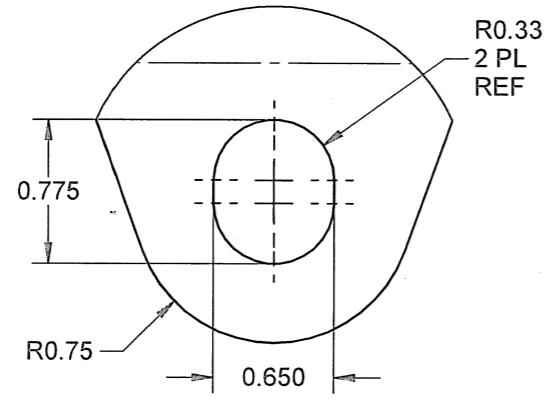
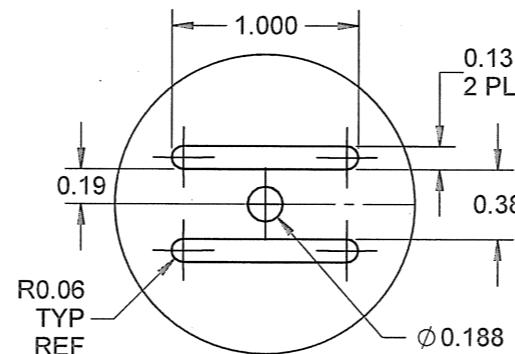


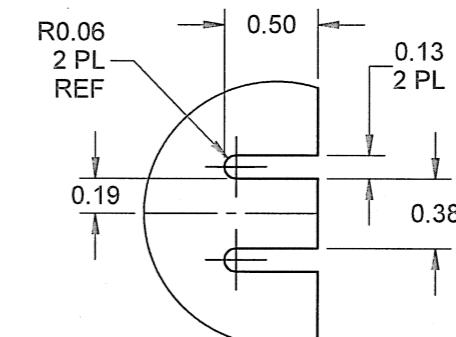
**DSK180-1F FLAT PATTERN**



**DETAIL A**  
SCALE 2X, 4 PL



**DETAIL B**  
SCALE 2X, 2 PL



**DETAIL C**  
SCALE 2X, 2 PL

- NOTES:**
- MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK  
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240  
REF DART SPEC. M304S18GA
  - FINISH: NONE
  - TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - UNITS: INCHES UNLESS OTHERWISE NOTED
  - BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - IDENTIFICATION: NONE
  - WEIGHT: 0.98 lbs
  - USE TO MAKE D4769-1

RELEASED  
2019-09-30  
ECN 19-919 GP

A	NEW ISSUE	ZF	19.04.23
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE USA, INC.	
DRAWN	ZF	HILLSBORO, OR	
CHECKED	MW	DRAWING NO.	
MFG. APPR.	DD	DSK180	
APPROVED	NO NO	REV. A	
DE APPR.	N/A	SHEET 1 OF 1	
DATE	19.04.23	TITLE	
		WEARPLATE FLAT PATTERN	
		SCALE	
		NTS	

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